



VERKAUFSPROGRAMM
PRODUCT RANGE

VERKAUFSPROGRAMM

Werkstoffe

Schnellarbeitsstähle

Werkzeugstähle

- Kaltarbeitsstähle
- Warmarbeitsstähle
- Kunststoffformenstähle

Sonderwerkstoffe

- Edelbaustähle
- Nichtrostende Stähle
- Hochwarmfeste Stähle
- Hitzebeständige Stähle
- Ventilstähle
- Stähle mit besonderen physikalischen Eigenschaften
- Stähle für bestimmte Verwendungsgebiete
- Ni-Basis-Legierungen

Produkte/Ausführungen

STABSTAHL gewalzt

rund:	12,5 – 150 mm	
quadrat:	15 – 150 mm	
flach:	Breite	Dicke
	15 – 60 mm	5 – 41 mm
	60 – 200 mm	5 – 86 mm
	100 – 300 mm	15 – 80 mm

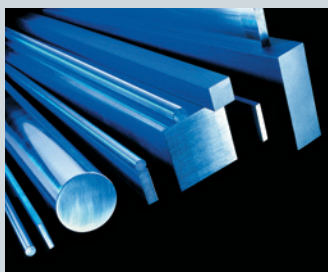
WALZDRAHT

gewalzt:	rund	5,0 – 13,5 mm
gezogen:	rund	1,0 – 12,0 mm
präzisionsverformt:		
	rund	1 – 28 mm Ø
	flach	0,5 – 40 mm ²

STABSTAHL geschmiedet

rund:	101 – 1150 mm	
quadrat:	110 – 1150 mm	
flach:	Breite	Dicke
	107	70 mm min.
	1600	1150 mm max.

Verhältnis Breite / Dicke max. 10:1



STABSTAHL vorbearbeitet

IBO ECOMAX 12,5 – 315 mm
(auf Sonderwunsch bis 900 mm)

BLANKSTAHL

BLANKSTAHL	geschliffen und poliert
ECOBANK	geschält und poliert
ECOFINISH	bandgeschliffen

Oberflächenausführung:

schwarz (gestrahlt); gebeizt; bearbeitet
(gedreht-geschält-polirt h 12 – h 9);
geschliffen-polirt

Formstücke

Freiformschmiedestücke in den Ausführungen roh bis 45t, vorbearbeitet, einbaufertig bearbeitet, bearbeitete Gesenkschmiedestücke. Zerspanende Bearbeitung von beigestellten, gewalzten, geschmiedeten und gegossenen Teilen.

Branchen

Luftfahrtindustrie, Turbinenbau, Werkzeugbau, Maschinenbau, Offshoreindustrie, Energietechnik, Automobilindustrie, Medizintechnik

PRODUCT RANGE

Materials

High speed steels

Tool steels

- Cold work tool steels
- Hot work tool steels
- Plastic mould steels

Special materials

- Special constructional steels
- Stainless steels
- Creep resisting steels
- Heat resisting steels
- Valve steels
- Steels with special physical properties
- Steels for particular applications
- Ni base alloys

Products

BAR STEEL rolled

round: 12.5 – 150 mm

square: 15 – 150 mm

flat: width thickness

15 – 60 mm 5 – 41 mm

60 – 200 mm 5 – 86 mm

100 – 300 mm 15 – 80 mm

ROLLED WIRE

rolled: dia. 5.0 – 13.5 mm

drawn: dia. 1.0 – 12.0 mm

precision shaped:

round 1 – 28 mm Ø

flat 0.5 – 40 mm²

BAR STEEL forged

round: 101 – 1150 mm

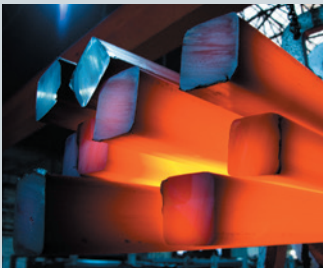
square: 110 – 1150 mm

flat: width thickness

107 70 mm minimum

1600 1150 mm maximum

Ratio width/thickness maximum 10:1



BAR STEEL pre-machined

IBO ECOMAX 12.5 – 315 mm

(on request up to 900 mm)

BRIGHT STEEL

BRIGHT STEEL ground and polished

ECOBLANK peeled and polished

ECOFINISH band ground

Surface finish: black

(abrasive blasted); pickled; machined

(turned, peeled, polished h 12 – h 9);

ground – polished

Forgings

Open-die forgings of a gross weight of up to 45t: unmachined, pre-machined,

machined ready for mounting: drop

forgings: machined. Machining of rolled, forged and cast components on state-of-the-art machines.

Industries

aviation industry, turbine construction,

toolmaking industry, general mechanical

engineering, offshore industry, energy

engineering, automotive industry, medical

technology



HIGH SPEED
STEEL



HOT WORK
TOOL STEEL

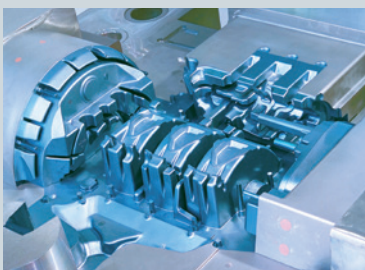
ISORAPID[®]

MICROCLEAN[®]

ISODISC[®]

ISOBLOC[®]

VMR[®]





COLD WORK
TOOL STEEL



PLASTIC MOULD
STEEL

ISODUR®

MICROCLEAN®

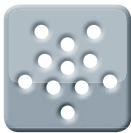
EXTRA

ISOPLAST®

VMR®

MICROCLEAN®



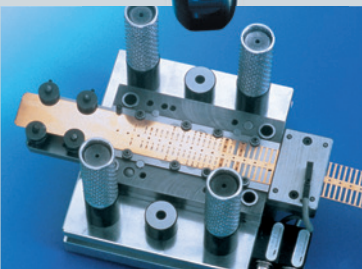


POWDER
METALLURGY



SPECIAL MATERIALS
POWER GENERATION

MICROCLEAN®

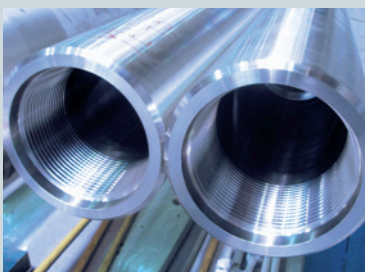




SPECIAL MATERIALS
AEROSPACE

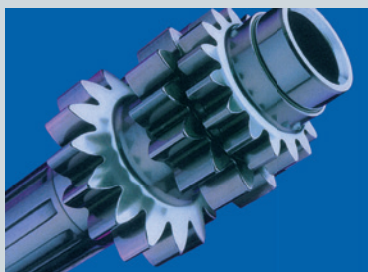
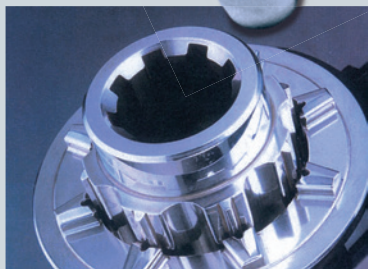


SPECIAL MATERIALS
OIL, GAS & CPI





SPECIAL MATERIALS
AUTOMOTIVE



SPEZIALITÄTEN

SPECIALTIES

MICROCLEAN®

Pulvermetallurgische Stähle / *Powder metallurgical steels*

VMR®

Sonderwerkstoffe, die während der Erschmelzung mindestens in einem Schritt vakuumerschmolzen oder vakuumumgeschmolzen wurden. / *Special materials subjected to vacuum refining or melting during at least one stage of manufacture.*

ISOPLAST®

Kunststoffformenstähle in ESU-Güte / *Plastic mould steels in ESR quality*

ISODUR®

Kaltarbeitsstähle in ESU-Güte / *Cold work tool steels in ESR quality*

ISORAPID®

Schnellarbeitsstähle in ESU-Güte / *High speed steels in ESR quality*

ISOBLOC®

ESU-Güte mit Sonderwärmebehandlung / *ESR quality with special heat treatment*

ISODISC®

Konventionelle Stahlgüte mit Sonderwärmebehandlung /
Conventional quality with special heat treatment

EXTRA

Stähle mit besonderen Eigenschaftsmerkmalen /
Special property and/or achievement characteristics

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